

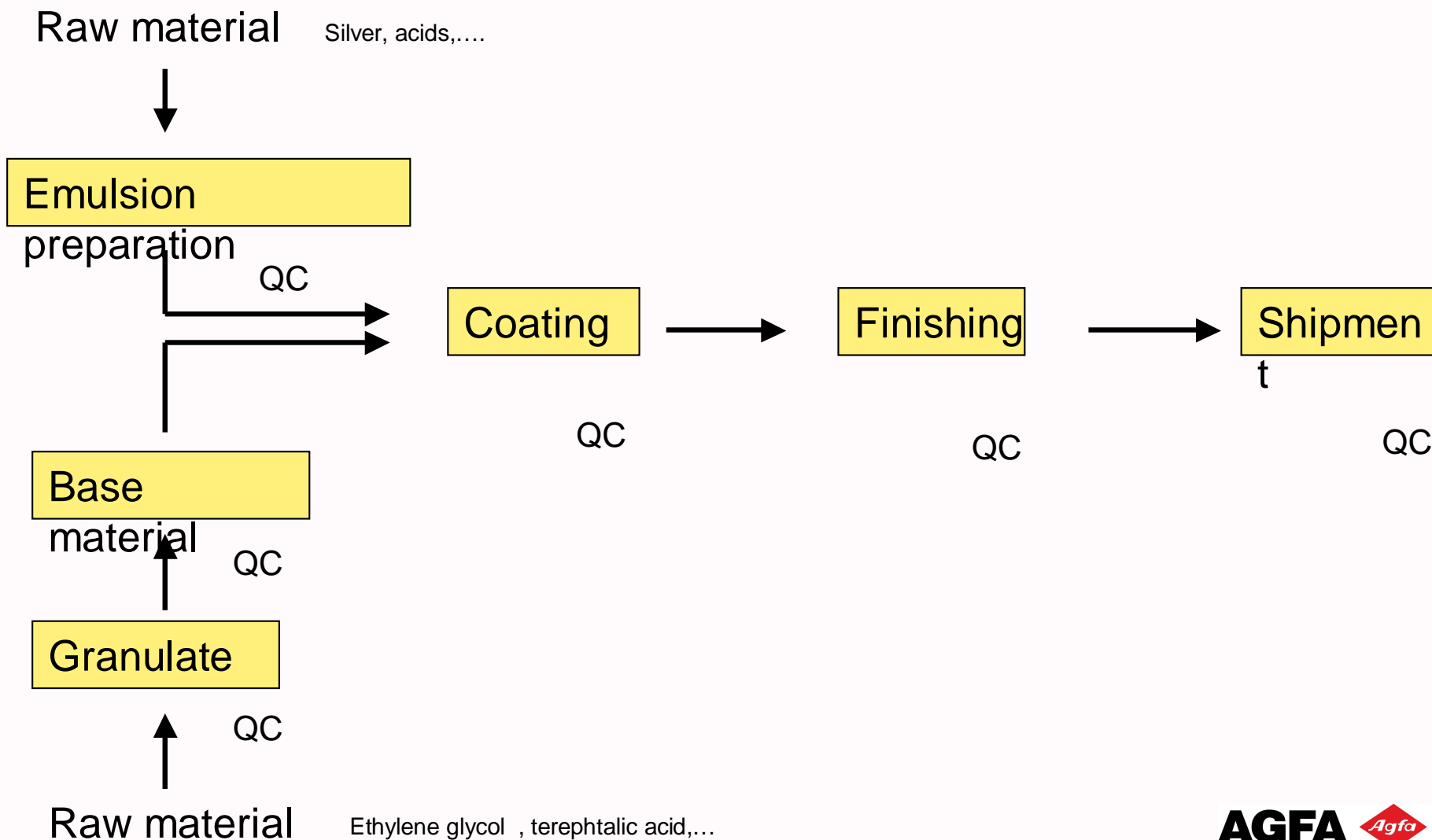


IdeaLine

Production

Eric Janssens

Production: flow chart



Production: Emulsion preparation



Production: Emulsion preparation

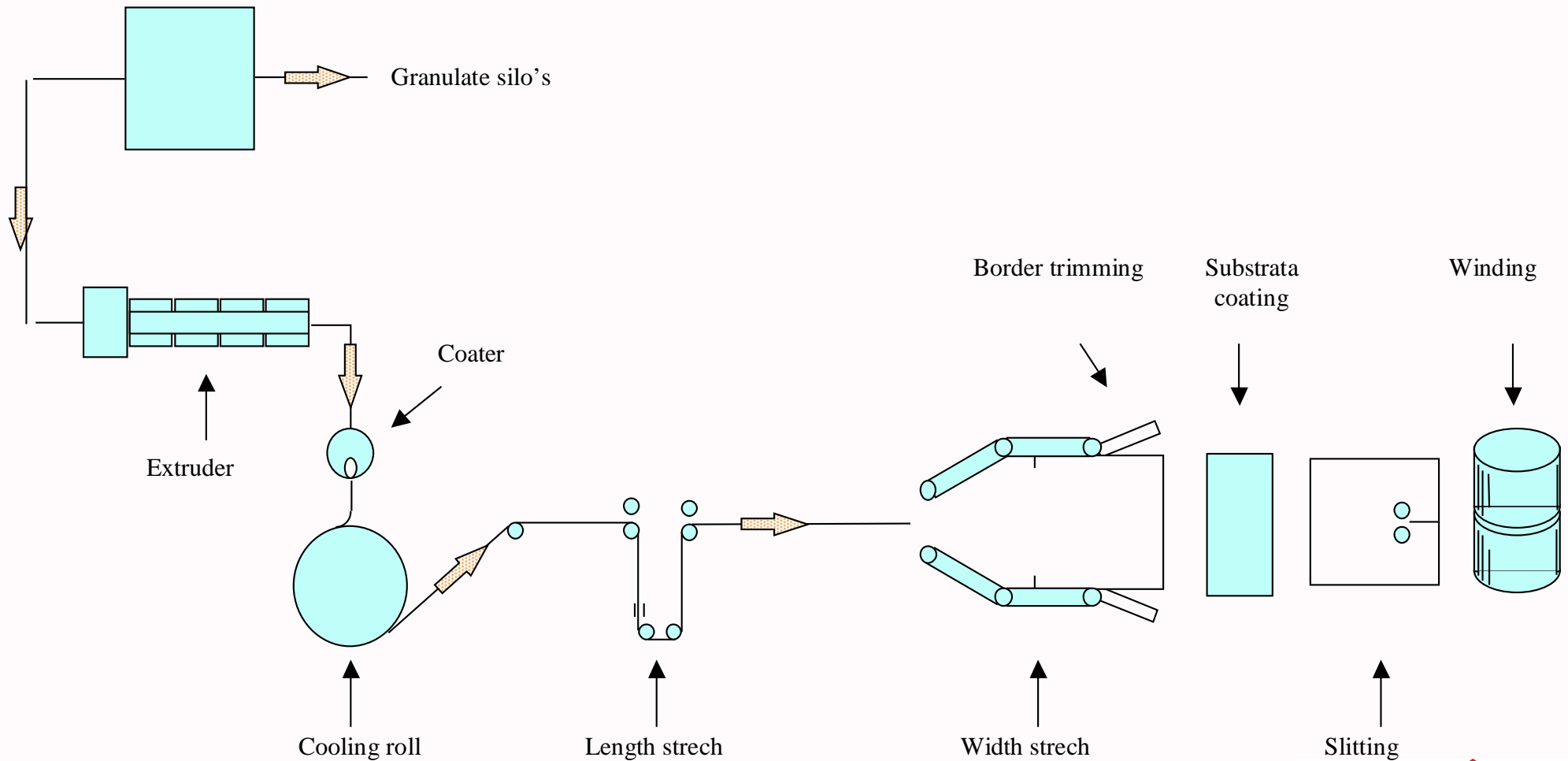


Production: Emulsion preparation

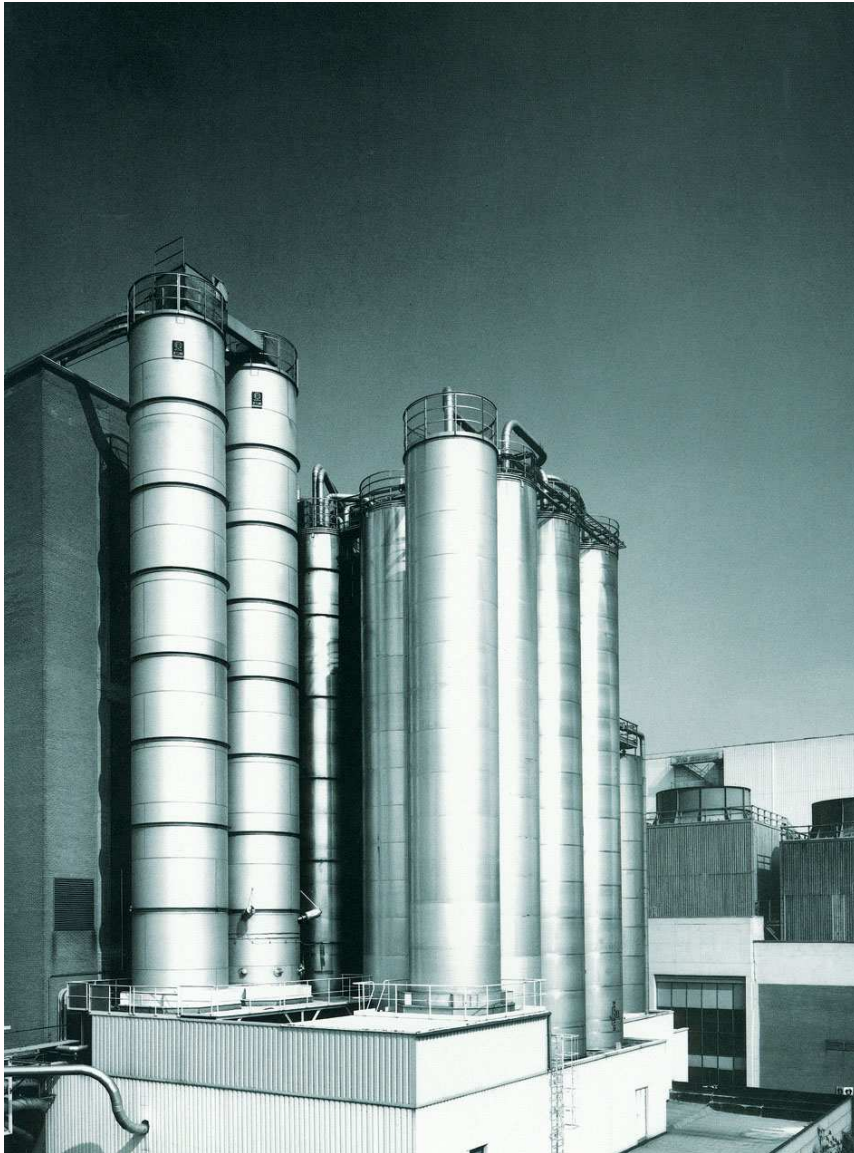


Production: Granulate & base material

Continuous
polycondensation



Production: Granulate & base material



7



| see more | do more |

Production: Granulate & base material



Production: Granulate & base material



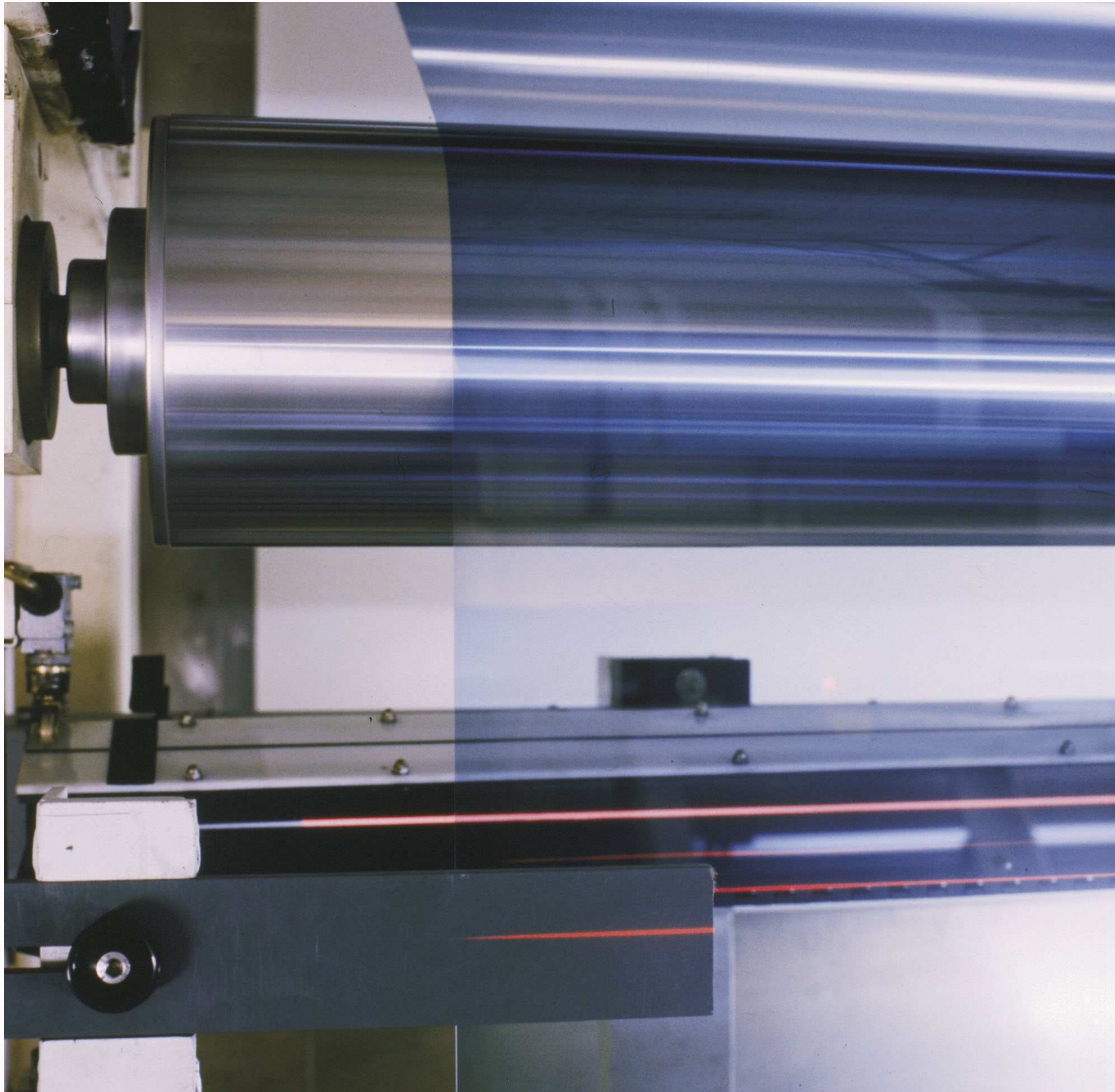
Production: Coating



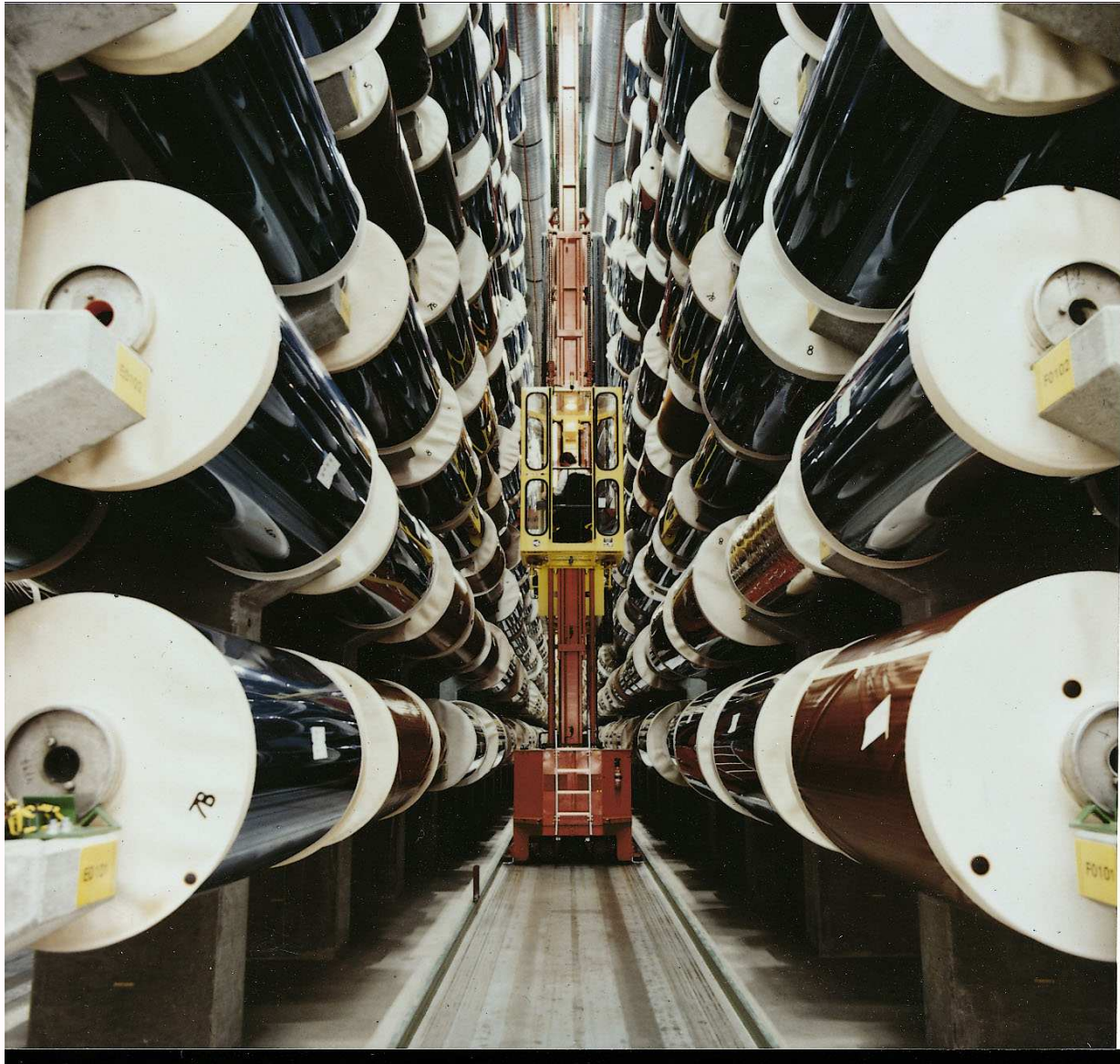
Production: Coating



Production: Coating



Production: Master roll warehouse



“Werkblad” coating

WORKCOPY FOR EACH TESTED ROLL

Print date : 00/./..

Page : 1/ 2

FILM TYPE: BL57G

Coating alley nr. : .. /

Campaign starting date : 2002/./..

Layers :

Total m2 :

Amount of rolls :

Coating numbers

Series number
Alley / month
Sequence number
Roll number
Emulsion number
Production type (IND : industrial)
R&D request number
PET Base sequence number
PET Base roll number
Backlayer sequence number
Backlayer roll number

Characteristics	Aging	Exposure Unit	Developing	Production tolerances	
Fog level (Dmin)	After 57° - 2 hours normal 3 days 57°C/ 34% RH	1186 none none 1186	RF ACD " " "	<= 0.03 <=0.03 <=0.03 -5/+5 -5/+5 ≥ 7 ≥ 7 ≥5..30	
Speed (Dmin +0,..30)	57 °C	"	"	"	
Speed (Dmin + 3.00)	"	"	"	"	
Gamma Toe	"	"	"	"	
Gradient	"	"	"	"	
Dmax	"	"	"	"	
Fog level (Dmin)	Previous production	"	"		
Speed (Dmin +0,..30)	"	"	"		
Speed (Dmin + 3.00)	"	"	"		
Gamma Toe	"	"	"		
Gradient	"	"	"		
Fog level (Dmin)	Normal	LE55 (Argon laser)	"	<=0.03	
Speed (Dmin +0,..30)	"	"	"	-5/+5	
Speed (Dmin + 3.00)	"	"	"	-5/+5	
Gamma Toe	"	"	"	≥7	
Gradient	"	"	"	≥9	
Dmax	"	"	"	≥5..30	

Production: Confection



Production: Confection



Production: Confection



Production: Packaging and shipping



Production: Packaging and shipping



Production: Packaging and shipping



Production: Packaging and shipping



Production: Packaging and shipping



Movie Production



Quality Controlle in Production

